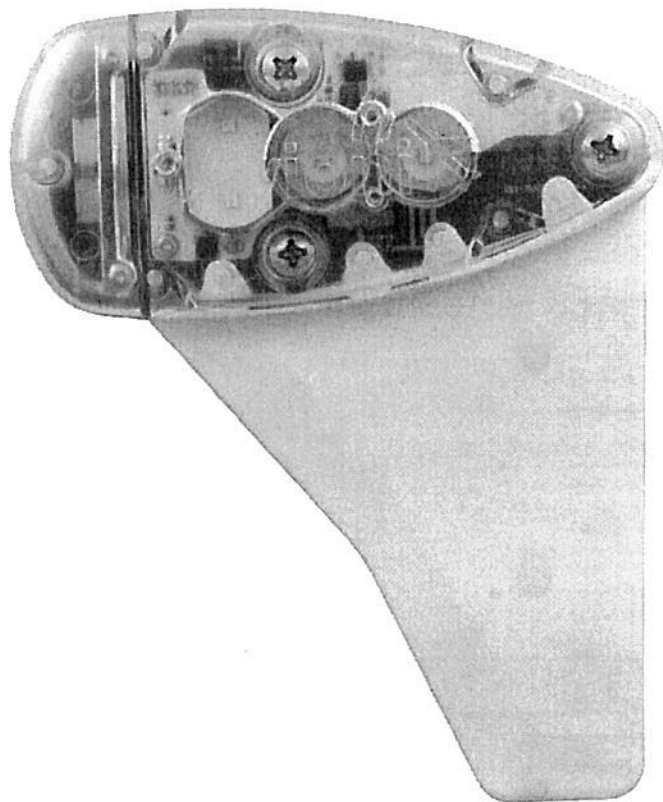




skyBeacon™ STC Installation Manual



FAA APPROVED

NOV 27 2018
AIR-702
CHICAGO ACO BRANCH
C & A DIVISION

UAV-1002305-001
Rev C

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skyBeacon, Continuous Calibration, Power Transcoder, Echo Installer, and Ping Installer are trademarks of uAvionix Corporation and may not be used without express permission of uAvionix.

skyBeacon technologies are patent pending.

1 Revision History

Revision	Date	Comments
A	9/10/2018	Initial release
B	10/18/2018	Update part number and system limitations
C	11/4/2018	Update transponder limitation to include altitude source

2 Warnings / Disclaimers

uAvionix is not liable for damages arising from the use or misuse of this product.

This equipment is classified by the United States Department of Commerce's Bureau of Industry and Security (BIS) as Export Control Classification Number (ECCN) 7A994.

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.

3 Table of Contents

1	Revision History.....	3
2	Warnings / Disclaimers.....	4
3	Table of Contents.....	5
4	System Information.....	6
4.1	Certification.....	6
4.2	TSO Authorization.....	7
4.3	System Limitations.....	8
5	System Specifications.....	9
5.1	Physical Specifications.....	9
5.2	System Interfaces.....	10
6	Installation.....	11
6.1	Unpacking and Inspecting.....	11
6.2	Mounting.....	11
6.3	Unit Installation Overview.....	12
6.4	Mounting Dimensions.....	13
6.5	Mounting Procedure on Wingtips.....	14
6.6	Mounting Procedure on Wingtips with Adaptive Fairing.....	16
6.6.1	Fairing Configuration.....	18
6.7	skyBeacon System Configuration.....	18
6.8	Flight Checks.....	18
7	Support.....	19

4 System Information

4.1 Certification

This installation manual provides mechanical and electrical information necessary to install skyBeacon. The content of this manual assumes use by competent and qualified personnel using standard maintenance procedures in accordance with Title 14 of the Code of Federal Regulation and other related accepted procedures.

Those installing this article on an aircraft listed on the Approved Models List shall verify the compatibility of existing STCs with this STC prior to returning the aircraft to service.

4.2 TSO Authorization

Function	TSO/RTCA/SAE	Class/Type
Airborne Navigation Sensor Using the Global Position System (GPS) Augmented by the Satellite Based Augmentation System (SBAS)	TSO-C145d INCOMP RTCA/DO-229D	Beta 1
Universal Access Transmitter (UAT) Automatic Dependent Surveillance-Broadcast (ADS-B) Equipment Operating on Frequency of 978MHz	TSO-C154c RTCA/DO-260B	B1S
Position Light (Red)	TSO-C30c SAE/AS8037	Type I
Anti-Collision Light	TSO-C96a SAE/AS8017D	Class II
Automatic Pressure Altitude Reporting Code-Generating Equipment	TSO-C88b SAE/AS8003	

4.3 System Limitations

Installation

This article meets the minimum performance and quality control standards required by a technical standard order (TSO) and when installed on aircraft approved on the AML can be approved for return to service after installation.

If you are installing this article on or in a specific type or class of aircraft, not listed on the AML you must obtain separate approval for installation.

TCAS/ACAS system

skyBeacon should not be installed if the aircraft has an active TCAS/ACAS system.

SatCom

The skyBeacon GPS has not been demonstrated as compatible with SatCom equipment and should not be installed on SatCom equipped aircraft.

Transponder

A companion altitude-reporting transponder is required to be installed for 14 CFR 91.225 and 91.227 compliance, unless installed on an aircraft excepted from the requirements of 14 CFR 91.215 and 91.225.

The transponder's altitude source must comply with TSO-C10(), TSO-C106() or TSO-C88() and meet the requirements of 14 CFR 91.217.

Transponder antenna

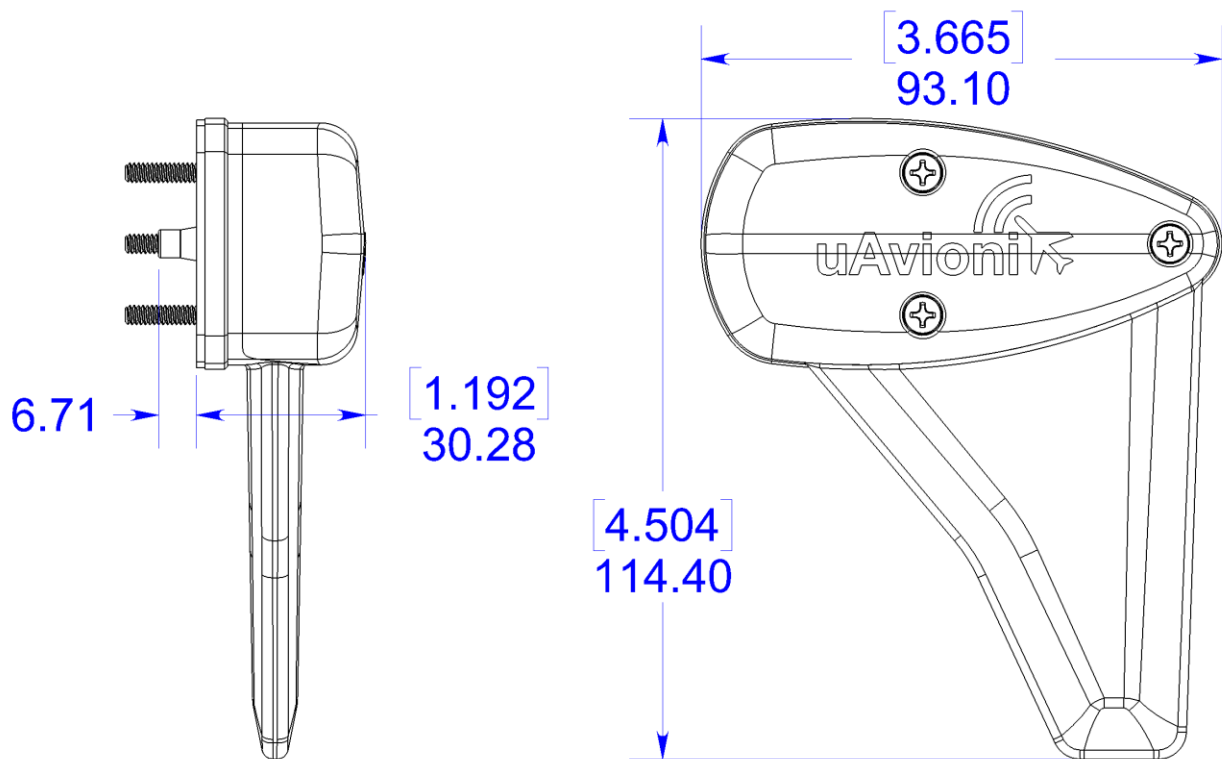
skyBeacon should be installed at least 3 feet from any operating transponder antenna.

5 System Specifications

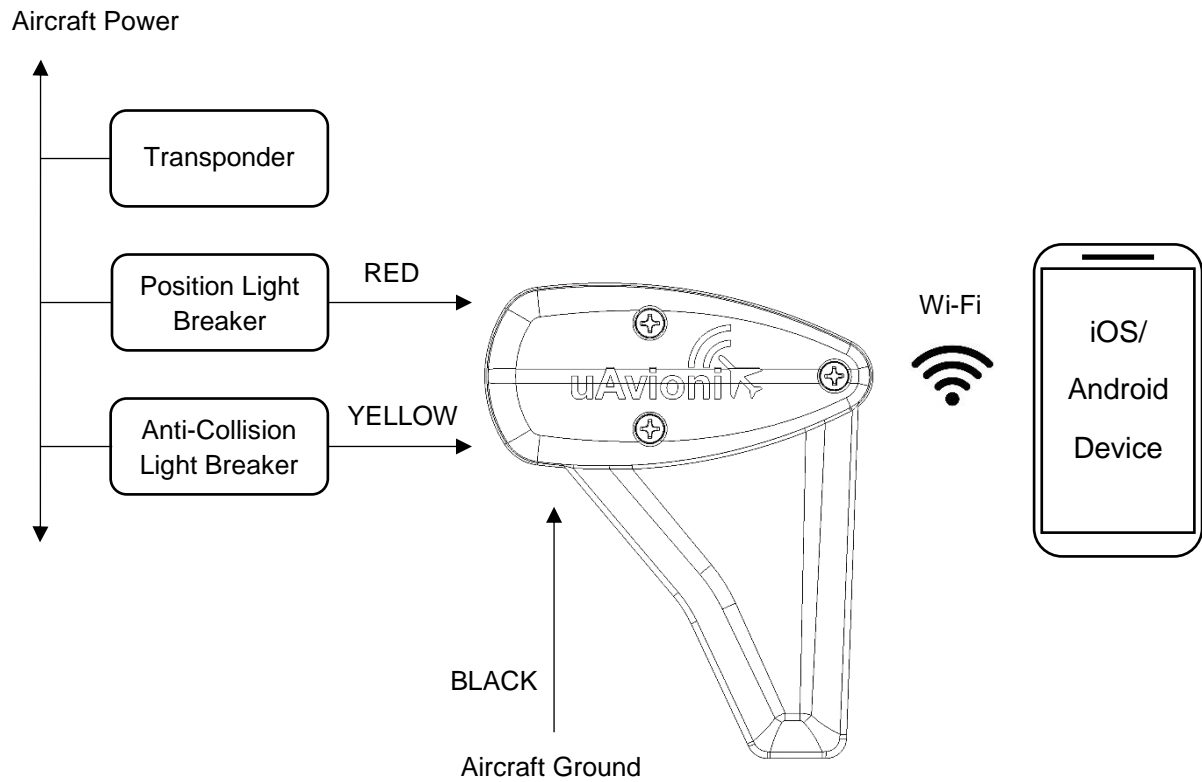
5.1 Physical Specifications

Characteristics	Specifications
Width	3.665 in (93.10 mm)
Height	4.504 in (114.4 mm)
Depth	1.192 in (30.28 mm)
Weight	3.5oz (100 grams)
Operating Temperature Range	-45°C to +70°C
Maximum Pressure Altitude [1]	18,000 ft
Input Voltage Range	9 to 33 VDC
14V Current	0.5A Max
28V Current	0.25A Max

[1] UAT usage is restricted to below 18,000 feet MSL (§91.225).



5.2 System Interfaces



6 Installation

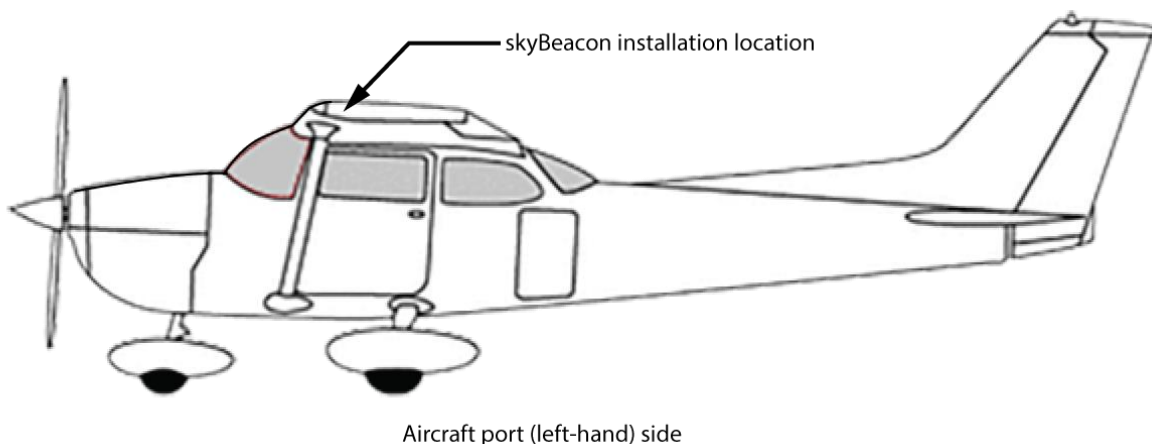
6.1 Unpacking and Inspecting

Carefully unpack the device and make a visual inspection of the unit for evidence of any damage incurred during shipment. If the unit is damaged, notify the shipping company to file a claim for the damage. To justify your claim, save the original shipping container and all packing materials.

6.2 Mounting

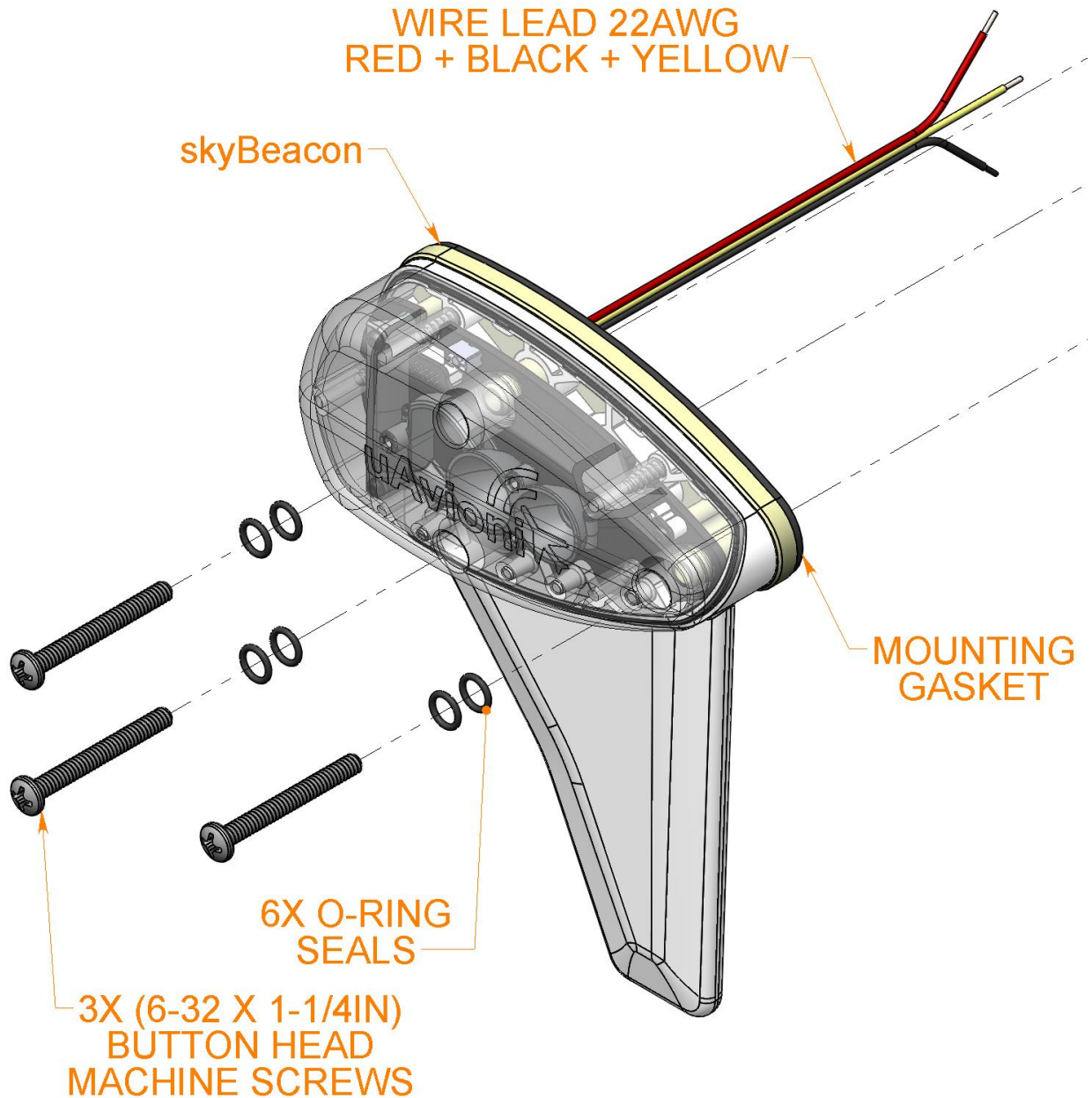
skyBeacon is a wingtip, forward, left position light. The assembly should be mounted as far outboard on the aircraft as practical, parallel to the vertical and horizontal centerlines of the aircraft. Ensure that when mounted, the fin and top of the assembly are free from obstructions.

Note: Installation of the skyBeacon must be in accordance with AC 43-13.2B, Chapter 1

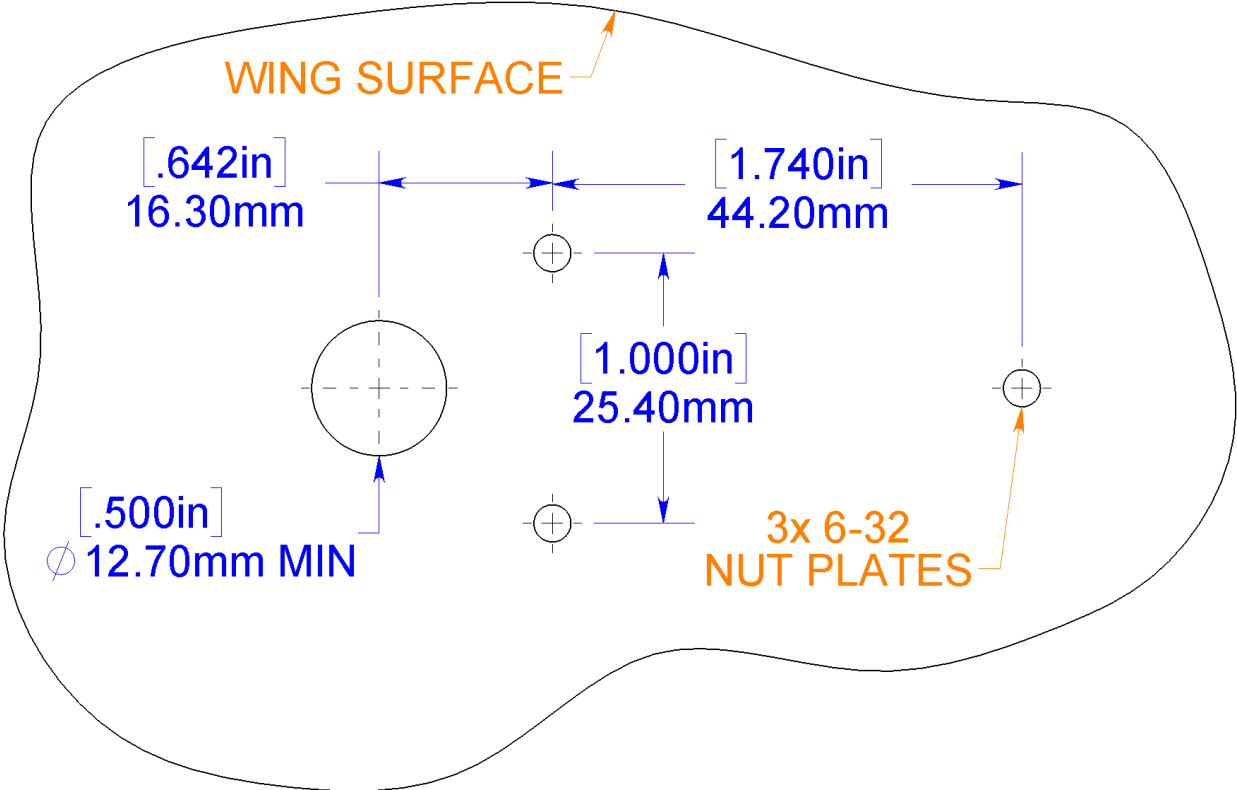


6.3 Unit Installation Overview

skyBeacon is mounted with three 6-32 screws to the existing holes and nut plates in the end of the wing. Two O-rings per screw must be used between the screw and skyBeacon assembly.

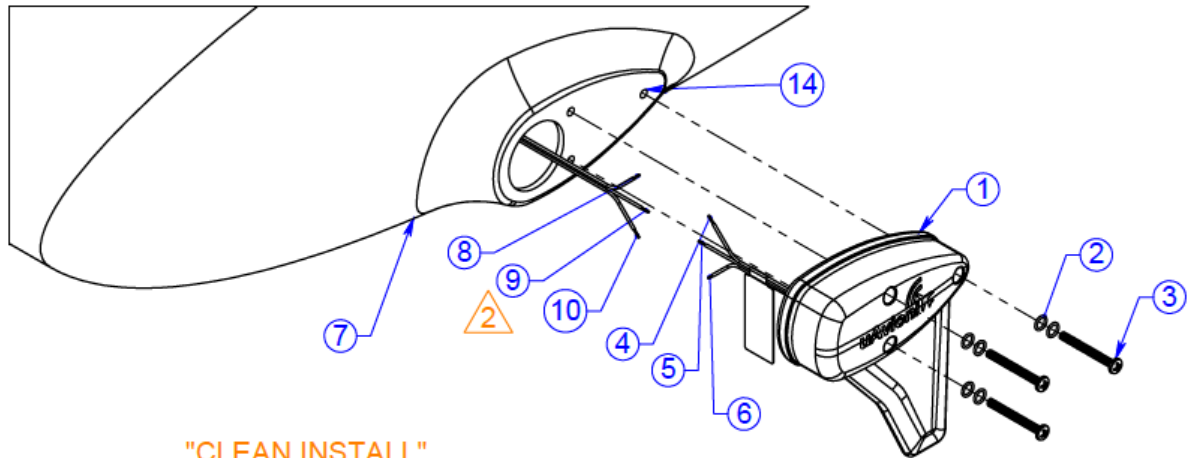


6.4 Mounting Dimensions



6.5 Mounting Procedure on Wingtips

For aircraft where the skyBeacon mounts to the mounting holes as shown in Section 6.4, and the wingtip configuration is as shown in the figure below, install the skyBeacon per the instructions and with hardware noted below.



"CLEAN INSTALL"
REQUIRES NO ADDITIONAL FAIRING/ADAPTERS


Item	Description	Qty	P/N
1	skyBeacon	1	UAV-1001856-002
2	O-ring Seals (1mm x 5mm EPDM)	6	UAV-1002038-001
3	Mounting Screw (6-32 x 1.25")	3	UAV-1001459-001
	Mounting Screw (6-32 x 1.5")		UAV-1001459-002
	Mounting Screw (6-32 x 1.75")		UAV-1001459-003
4	Nav Light Power (Red) 14/28V	Ref	
5	Strobe Light Power (Yellow) 14/28V	Ref	
6	Aircraft Ground (Black)	Ref	
7	Wingtip	Ref	
8	Aircraft Nav Light Power 14/28V	Ref	
9	Aircraft Strobe Light Power 14/28V	Ref	
10	Aircraft Ground	Ref	
14	Mounting Hole with 6-32 Thread with locking feature	3	
15	Crimp type Wire Splices 18-22 AWG (not shown)	3	UAV-1001487-001

- 1) Remove fasteners retaining the existing position and strobe lights from wingtip.

Access wiring to disconnect the existing position and strobe lights. Prepare the wire ends (Items 8, 9, 10) per AC 43-13 for crimp type wire splices.

Note: If aircraft is not equipped for wing strobe functionality, stow the skyBeacon yellow wire (Item 5) per AC 43-13.

2) Splice wires using (Item 15) environmental splices or equivalent.

 **WARNING: DO NOT** connect the skyBeacon yellow wire (Item 5) to a high voltage anti-collision power supply. Only connect the yellow wire directly to 14/28V aircraft power or stow per AC 43-13.

3) Attach the skyBeacon (Item 1) to the wing tip as follows:

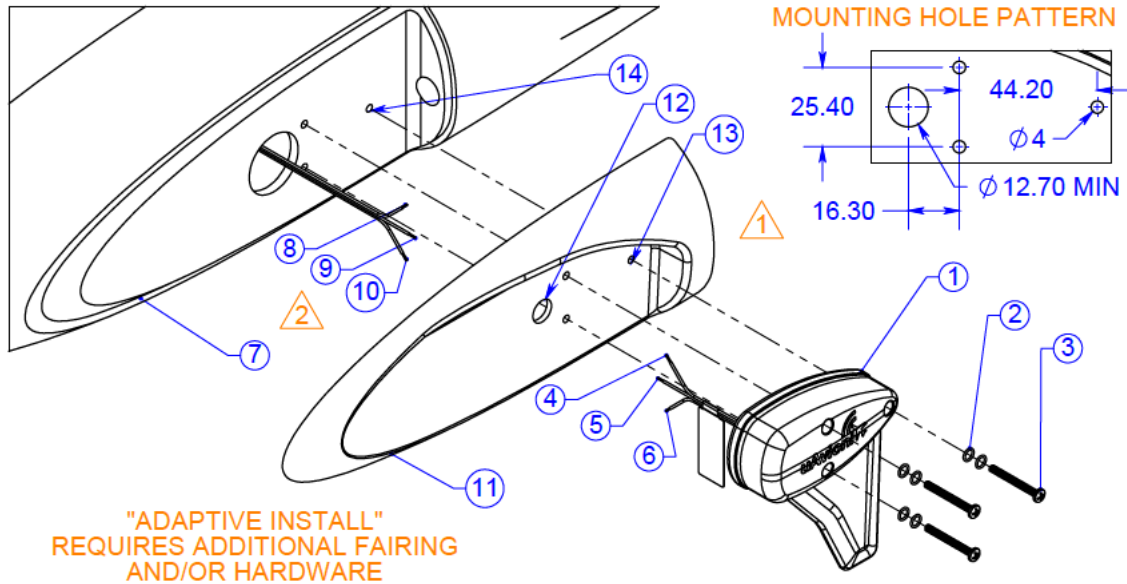
- a) Position skyBeacon onto the wingtip and confirm alignment with existing mounting holes (Item 14) as shown in Section 6.4.
- b) Install 2 O-ring seals (Item 2) onto each screw (Item 3).

Note- the O-ring nearest the head of the screw must be replaced if the screw is tightened and subsequently removed.

- c) Use the appropriate length mounting screws (Item 3) to attach skyBeacon to the wingtip. Tighten screws to 8-10 in-lbs.
- 4) Apply power to the Position light and confirm position light operation.
 - 5) If equipped apply power to strobe light and confirm strobe light operation.
 - 6) Install placard as defined in AFM Supplement document UAV-1002111-001 Section 2.2.
 - 7) Go to Section 6.7 for skyBeacon setup.

6.6 Mounting Procedure on Wingtips with Adaptive Fairing


For aircraft that attach to the mounting holes as shown in Section 6.4 but use a fairing to cover a portion of the position lights, an additional adaptive fairing may be used to improve or refine fit of the installation. If desired, install the skyBeacon utilizing a fairing identified in section 6.6.1 per the instructions and with hardware noted below.



Item	Description	Qty	P/N
1	skyBeacon	1	UAV-1001856-002
2	O-ring Seals (1mm x 5mm EPDM)	6	UAV-1002038-001
3	Mounting Screws	3	
	Mounting Screw (6-32 x 1.25")	AR	UAV-1001459-001
	Mounting Screw (6-32 x 1.5")	AR	UAV-1001459-002
	Mounting Screw (6-32 x 1.75")	AR	UAV-1001459-003
4	Nav Light Power (Red) 14/28V	Ref	
5	Strobe Light Power (Yellow) 14/28V	Ref	
6	Aircraft Ground (Black)	Ref	
7	Wingtip	Ref	
8	Aircraft Nav Light Power 14/28V	Ref	
9	Aircraft Strobe Light Power 14/28V	Ref	
10	Aircraft Ground	Ref	
11	skyBeacon adaptor fairing	1	See Section 6.6.1
12	Hole for wire pass through	Ref	


Item	Description	Qty	P/N
13	Hole for mounting	Ref	
14	Mounting Hole with 6-32 Thread with locking feature	3	
15	Crimp type Wire Splices 18-22 AWG (not shown)	3	UAV-1001487-001

- 1) Remove fasteners retaining the existing fairing, position and strobe lights from wingtip.
- 2) Access wiring to disconnect the existing position and strobe lights. Prepare the aircraft wire ends (Items 8, 9, 10) per AC 43-13 for crimp type wire splices.
- 3) Fit the skyBeacon fairing to the wingtip.

 Modify the skyBeacon fairing as needed for best fit to existing wingtip per AC 43-13.

- 4) Locate mounting holes (Item 13) and wire pass through holes (Item 12) to match the wingtip.
- 5) Drill clearance hole for #6 screws through the skyBeacon fairing (Item 11) for the mounting holes and a 0.5-1" hole for the wire pass through.
- 6) Splice wires using (Item 15) environmental splices or equivalent.

Note: If aircraft is not equipped for wing strobe functionality, stow the skyBeacon yellow wire (Item 5) per AC 43-13.

 **WARNING:** DO NOT connect the skyBeacon yellow wire (Item 5) to a high voltage anti-collision power supply. Only connect the yellow wire directly to 14/28V aircraft power or stow per AC 43-13.

- 7) Attach the skyBeacon (Item 1) to the wing tip as follows
 - a) Position skyBeacon and skyBeacon fairing onto the wingtip and confirm alignment with existing mounting holes (Item 14).
 - b) Install 2 O-ring seals (Item 2) onto each screw (Item 3).

Note: the O-ring nearest the head of the screw must be replaced if the screw is tightened and subsequently removed.

- c) Use appropriate length mounting screws (Item 3) to attach skyBeacon to the wingtip fairing. Tighten screws to 8-10 in-lbs.
- 8) Apply power to the Position light and confirm position light operation
- 9) If equipped apply power to strobe light and confirm strobe light operation
- 10) Install placard as defined in AFM Supplement document UAV-1002111-001 Section 2.2.
- 11) Go to Section 6.7 for skyBeacon setup.

6.6.1 Fairing Configuration

The fairing required for each model aircraft is as follows:

Make	Model	P/N
Cessna	150L, 150M, 152, 185E, 180H, 182N	UAV-1002301-001
Cessna	172L, 172M, 172N, 172Q, 172R, 172RG, 182Q, 182R, 182S, 182T, T182T, R182, 180J, 180K, A185K, U206G, TU206F, TU206G, 177B, 177RG	UAV-1002302-001

6.7 skyBeacon System Configuration

Follow instructions provided in the “skyBeacon User and Installation Guide” UAV-1001421-001 Section 10 to configure the system and perform post-installation checks.

6.8 Flight Checks

If the owner desires to further confirm the skyBeacon was installed and configured properly, perform a flight within ADS-B airspace coverage and request a FAA flight test compliance report.

To perform an ADS-B Out flight check requires flying in airspace where ADS-B coverage exists. In some areas in the country, you may need to be

at a higher altitude to ensure coverage. Use of a portable ADS-B In with an EFB (or equivalent) can provide the pilot an indication that the airplane is within ADS-B coverage.

If a dedicated flight is desired, perform a take-off, climb, simple maneuvers (standard rate turns around a point for example), descend and land. Do not perform any aerobatic maneuvers. Further guidance for flight test procedures can be found in AC 20-165B.

Upon completion of the flight, request an ADS-B Aircraft Operation Compliance Report (ACR) at the Public ADS-B Performance Report Request Internet site:

<https://adsbperformance.faa.gov/PAPRRequest.aspx>

7 Support

For additional questions or support please visit:

<http://www.uavionix.com/support/>